

Transferring Technology Solutions -

#### Matching Army Installation Sustainability Needs With Technology Solutions

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Supporting Readiness, Sustainability, and Transformation

National Defense Center for Environmental Excellence

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#### National Defense Center for Environmental Excellence

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- **Government Technical Monitors** Mr. Mark Hampton, USAEC Mr. Thomas Guinivan, USAEC

# **Presentation Highlights**

- NDCEE & Army EQT partnership
- Task accomplishments
  - Identified and validated 37 needs at six installations
  - Informed installation staffs about solutions
  - Shared installations' best practices
  - Helped installations to meet their sustainability goals
- Collaborative and follow-on NDCEE efforts
- Lessons learned

## **Army EQT & NDCEE Programs**

- Established in 1991, the NDCEE serves as a national resource to address high-priority environmental issues for the DoD and other government organizations.
- The Army's EQT Program provides guidance and direction to the U.S. Army's environmental community by focusing on science, technology, and demonstration and validation work to satisfy user requirements.
- Program goals are to implement and transfer costeffective technologies, methods, and processes to the field.



#### NDCEE Task N.0412, Technology Transfer

- Goal: To match current installation needs with technology solutions and help execute technology transfer and implementation.
- Objective: Initiate technology transfer on site
  - Leverage technology assessments developed on four key technology transfer focus areas
  - Identify candidate application sites with needs in those focus areas
  - Confirm and define end-user needs through site visits
    - Capture success stories and lessons learned
  - Consolidate site findings and perform data analysis



### **Technology Focus Areas**

- HAPs/VOCs from combustion sources
- Surface coating operations
- Lead-based paint removal
- Solid waste reduction



## Why Use Focus Areas?

- Prioritize and select sites
- Initiate needs identification
  - Discuss potential technology solutions with installation personnel while on site
- Facilitate planning for the site visit
  - Identify process areas/points of contact
- Organize our visit teams
  - Offer complementing technical expertise tailored to the site's needs

## **NDCEE Technology Assessments**

- Overview of technologies that are available in the marketplace or in development:
  - Technology descriptions Performance data
  - Maturity level
  - Vendor information
  - Cost information

- - Demonstration/validation needs
- Applicability to EQT exit criteria
- Technology Inventory: 131 solutions
  - HAPs/VOCs, non-paint operations = 46
  - HAPs/VOCs, paint operations = 27
  - -LBP = 25
  - Solid waste = 33

## **Site Selection**

- Reviewed Environmental Program Requirements (EPR) Database
  - Designed to support execution of environmental projects
  - Maintained by USAEC
  - Identified project requests as need statements for technology transfer opportunities
  - Lessons learned:
    - EPR search results provided credibility, interest to installation staff
    - EPR-identified needs were a good starting point, representing about half of the site's needs

# **Site Selection**

- Identified key candidate application sites
  - Fort Bliss, TX
  - Fort Carson, CO
  - Fort Hood, TX

- Fort Lewis, WA
- Fort Stewart, GA
- Radford AAP, VA





# **Technology Transfer Visits**

- Obtained approval and coordinated activities with REOs/IMA Regional Offices
- Continued need-identification activities prior to visits
  - Initiated discussions with installation personnel
  - Reviewed findings contained in Environmental Performance Assessment Reports (EPARs)
  - Reviewed 25-year sustainability goals
- Conducted visits in January-April 2005
  - Team members included USAEC and NDCEE representatives with applicable technical expertise

# **On-Site Technology Transfer Objectives**

- Gain a better understanding of installations' environmental challenges
- Capture success stories and lessons learned
- Provide installations with information on commercially available technology solutions
- Gather more specific data related to a potential solution
  - Equipment installation, operation, training, long-term maintenance
- Work with installation personnel who can implement changes
- Follow-up with:
  - Trip Reports including product information & POCs
  - Technology Transfer Implementation Plans (2 sites)

# **Analysis Findings**

Installation needs:	37
Installation successes:	27
Technology solutions:	86
<ul> <li>Sustainability goal related:</li> </ul>	6
<ul> <li>NDCEE investigated:</li> </ul>	14
<ul> <li>Army investigated:</li> </ul>	7

## **Solutions For Common Needs**

#### **Technology Need**

- VOC and HAP reduction in painting operations
  - Fort Lewis
  - Fort Bliss
  - Fort Carson
  - Fort Stewart

#### **Potential Solutions**

- Water-dispersible chemical agent resistant coating (WD-CARC)
- High-efficiency spray guns
- Paint distribution system
- Paint application targeting device
- In-line paint fluid monitoring



### Solutions For Common Needs (cont.)

#### **Technology Need Potential Solutions** VOC reduction in parts Non-naphtha-based solvent washing and TRI chemical use parts washer reduction in brake cleaning Aqueous brake cleaner operations Fort Lewis Fort Bliss Biodiesel Alternative fuel implementation Fort Hood Fort Stewart RFAAP

### **Solutions For Site-Specific Needs**

#### **Technology Need**

- LBP detection for compliance reporting
- Reduction of wastewater from tanker truck washing
- LBP removal from deconstructed wood
- Improved, compliant vehicle decoating process
- DLSME NESHAP compliance of paint booth
- NESHAP compliance of woodfired boiler

#### **Potential Solutions**

- X-ray fluorescence analyzer
- Closed-loop tank washing system
- Wood recovery unit
- Vacuum-assisted grinding equipment
- Paint booth replacement/ retrofitting
- Combustion modification

## **Installation Success Stories**

#### Potential solutions for other installations

- Validated technologies
- Technical and cost-benefit support data
- Lessons learned
- Priority interest of other installation staff

#### Capitalized on NDCEE experience

- Demonstration/validation and technology transfer efforts with all of the Services
- Site visit findings that have been captured under other NDCEE tasks

### **Installation Success Stories**

- Fort Campbell: Concertina wire disposal, deconstruction
- Fort Chaffey: Wood recovery system
- Fort Hood: Tanker truck washing facility, solvent distillation system
- Fort Leonard Wood: Biodiesel
- Malmstrom AFB: Stage II vapor recovery systems
- NADEP Jacksonville: Paint proportioning system
- NAS Whidbey Island: In-vessel composting system
- RFAAP: Hydroturbine technology (renewable energy)
- RFAAP and Tobyhanna Army Depot: Environmental Management and Monitoring System (RFAAP's system has security camera features)



### **Sustainability Goal-Related Solutions**

#### Sustainability Goal Installation(s) HAP reduction in painting Forts Carson, Hood, and Lewis operations Forts Carson and Hood HAP reduction in non-paint operations (e.g., solvent reduction from parts washing) Fort Hood Waste minimization associated with construction, deconstruction, and renovation projects

• 19 •



## **Sustainability Goal-Related Solutions**

Sustainability Goal	Installation(s)
<ul> <li>Solid waste reduction (including composting and recycling program expansions)</li> </ul>	Forts Carson, Lewis, and Hood
<ul> <li>Grey water reuse</li> </ul>	Fort Lewis
<ul> <li>Energy from renewable sources</li> </ul>	Forts Carson, Hood, and Lewis

● 20 ●

## **NDCEE-Investigated Solutions**

- Aqueous cleaning
- Environmental Management and Monitoring System
- Fuel cells
- High-efficiency spray equipment
- Hydroturbine technology
- Joint Service Solvent Substitution Tracking Database
- Lactate esters cleaning process
- Paint application targeting device
- Paint distribution systems
- Plastic media blasting
- Releasable corrosion inhibitor product
- WD-CARC
- Water treatment system
- Wood recovery unit



WD-CARC is being sprayed during a NDCEE demonstration at CEG-A, Goose Creek. Following the demonstration, WD-CARC was implemented at the facility.

### **Army-Investigated Solutions**

- Bio-airVENT<sup>®</sup> [Activated Carbon Fiber-Cloth (ACFC) Adsorber and Vapor Recovery System]
- Decontamination Furnace
- Green Waste Composting
- Lithium Battery Recovery and Reuse Program
- Rotating Drum Biofilter
- Sludge Composting
- WD-CARC



USAEC sponsored a demonstration of a decontamination furnace at the Alabama Army Ammunition Plant. The system can achieve 99.999% decontamination of explosives-contaminated materials.

• 22 •

### **NDCEE Follow-On Efforts**

- Additional site visits up to 10 Army sites
  - Investigate other focus areas
  - Expand validation effort of installation needs
  - Provide demonstration/validation support for implementation
- Additional technology assessments
  - Industrial cleaning, alternative fuels/energy management, and water conservation/recycling
- Demonstrations
  - WD-CARC: Fort Lewis, March 7-9, 2006
  - Composting: Fort Hood, Fort Lewis
  - 2 others TBD

#### Lessons Learned

- On-site validation is important in updating our knowledge of installation needs
  - Existing databases give only a partial overview of installation environmental needs
  - Currency was more important than expected
- Most installation needs can be met with available technologies
  - Technology demonstration/validation is often necessary for implementation
  - Monetary and other constraints may constrict installations' ability to implement cost-saving solutions

### Summary

- Through the technology transfer visits, the Army and NDCEE are able to:
  - Validate installations' high-priority environmental needs (and identify new ones)
  - Discuss past, current, and future actions and plans with installation personnel
  - Discover common needs among Army installations
  - Match needs with solutions
  - Uncover needs that lack commercially available solutions
  - Provide installations with recommendations and plans for technology implementation
  - Help installations to meet the "sustainability" goal from the Army Strategy for the Environment



#### **Points of Contact**

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### **Questions?**

• 27 •