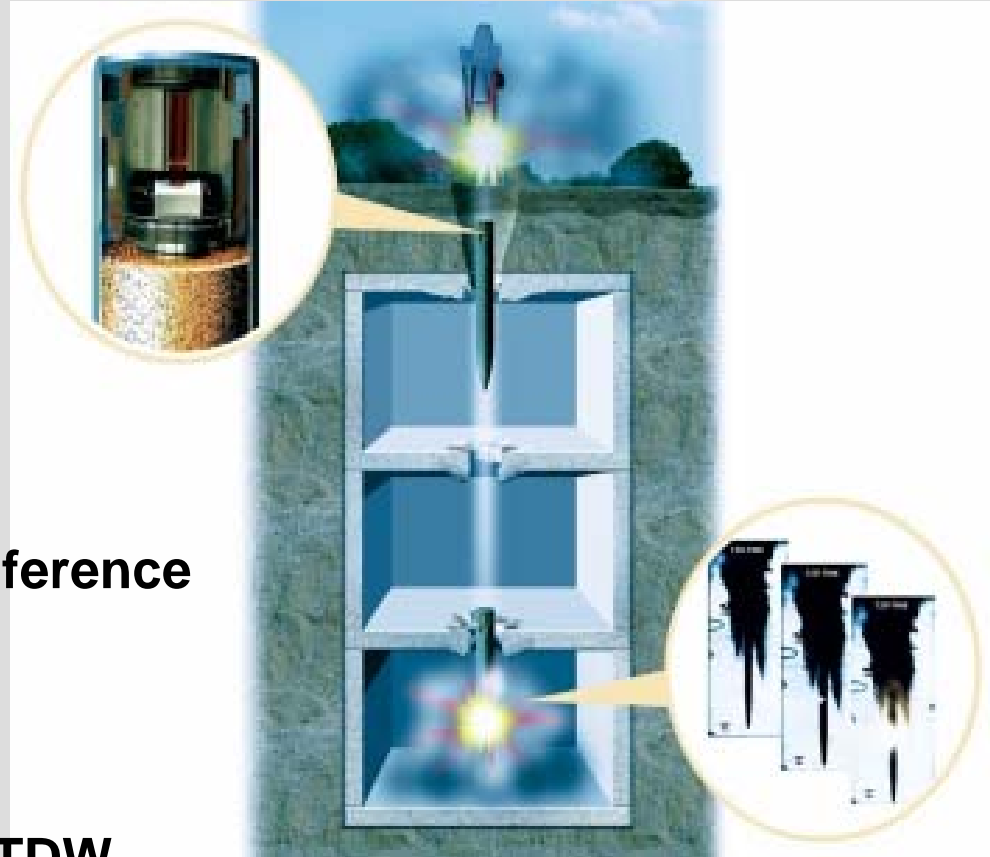




Buried Target Fuze



To: 49th Annual Fuze Conference

By: Dale Spencer, Kaman

Contributing Author:

Dr. Helmut Muthig, TDW



- The Buried Target Fuze (BTF) Team
- The Programmable Intelligent Multi Purpose Fuze (PIMPF) as the basis for BTF
 - Rationale, Benefits, Concept, etc.
- NAVY Foreign Comparative Testing for PIMPF



➤ General Overview – BTF

- TDW has a qualified fuze (**PIMPF**) and is **in production** for the German **Taurus Missile** and the **Norwegian Naval Strike Missile**.
 - Hard target penetrator
 - Counts voids/ (hard) layers w/ back-up timer
 - Detonates at the prescribed condition

- Kaman is the producer of the **Maverick, BLU-116, JPF, SLAM-ER, Tomahawk, and JASSM “penetration” Fuzes**.

- The Kaman and TDW team are combining their Fuzing experience to:
 - Produce PIMPF in US for “New Warhead” applications, e.g. Tmhwk.
 - Re-package the PIMPF Function for applications in 3” US Fuze Well
 - Buried Target Fuze (BTF)
 - Retain PIMPF Void Sensing Electronics without modification



- **Opportunity to quickly meet Hard and Deeply Buried Target needs:**
 - For New and Reworked Warheads use PIMPF Fuze-well design
 - Fuzes in the field in approx. one year
 - For existing warheads Re-Package into US Std. Fuze-well
 - Fuzes in the field in approx. two years
 - Design facilitates either Missile or Bomb Fuze configuration

- **Provide Layer and Void Counting capability coupled with**
 - Mission/ Cockpit Programmability
 - Back-up timer capability
 - Robust proven environmental worthiness
 - High Reliability



- **Reduced Risk for Layer and Void Counting Applications**
 - Proven/ In Production Technology
 - Fuze does not require tuning
 - Uses smart software to extract penetration events rather than double integrating sensor signals
 - Software handling mitigates instrument baseline drift bias in sensors as sensors experience multiple high “G” loads

- **Reduced Development Time** -- Minimal Development Time, Repackage vs. Redesign utilizing proven, in-production Fuze

- **Maintain Safety – Compatible with “Out-of-Line”**
 - PIMPF meets STANAG 4187 NATO equivalent to US Mil-Std-1316.

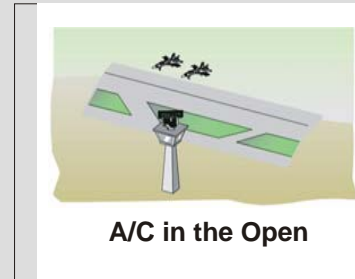
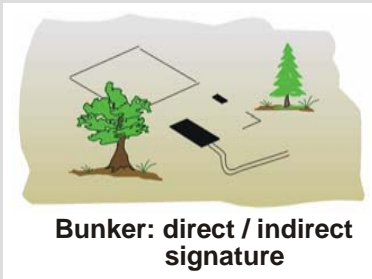
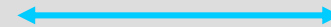
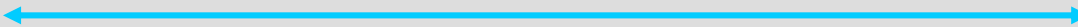


The PIMPF/ BTF Threat: Target Spectrum



Point Targets

Area Targets

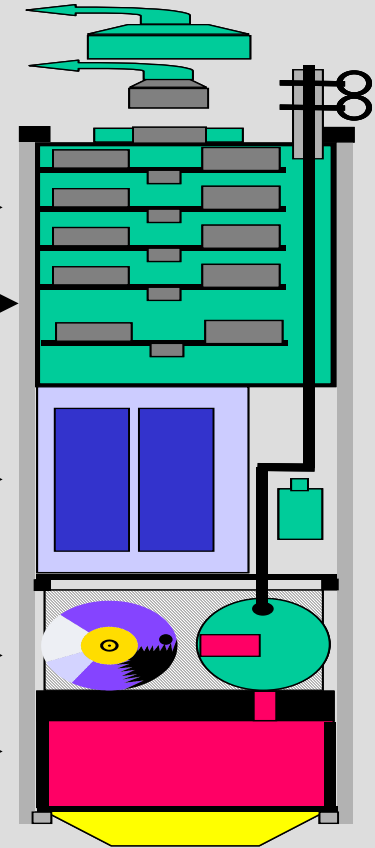




The Initial BTF Concept



- ~4.5" to 3" Dia.
- Retain Electronics
- MSL to Bomb Fuze
- Add Gag Rod
- Re-Package S&A
- Utilize FMU-143
- Booster



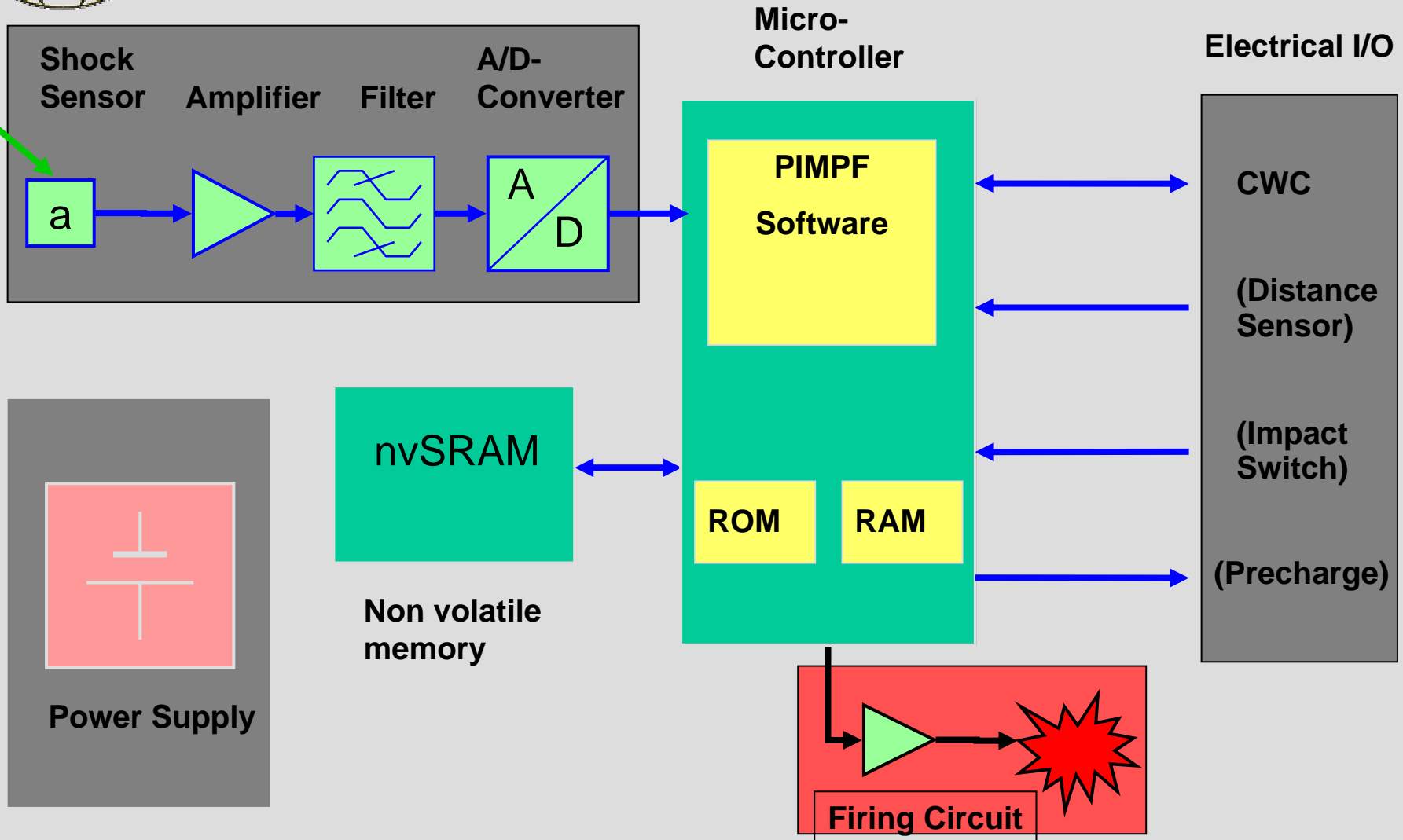
PIMPF



BTF

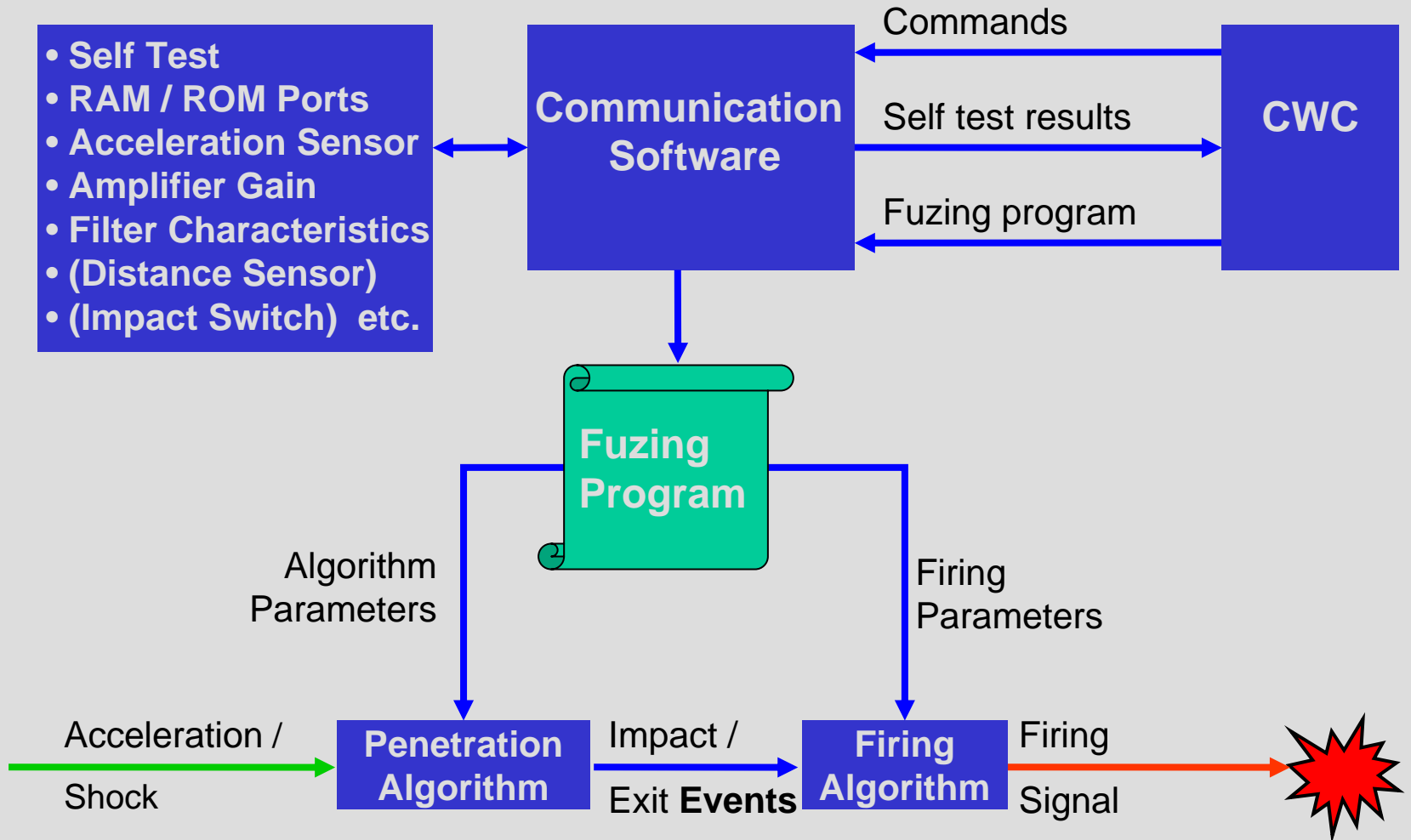


PIMPF Functional Block Diagram



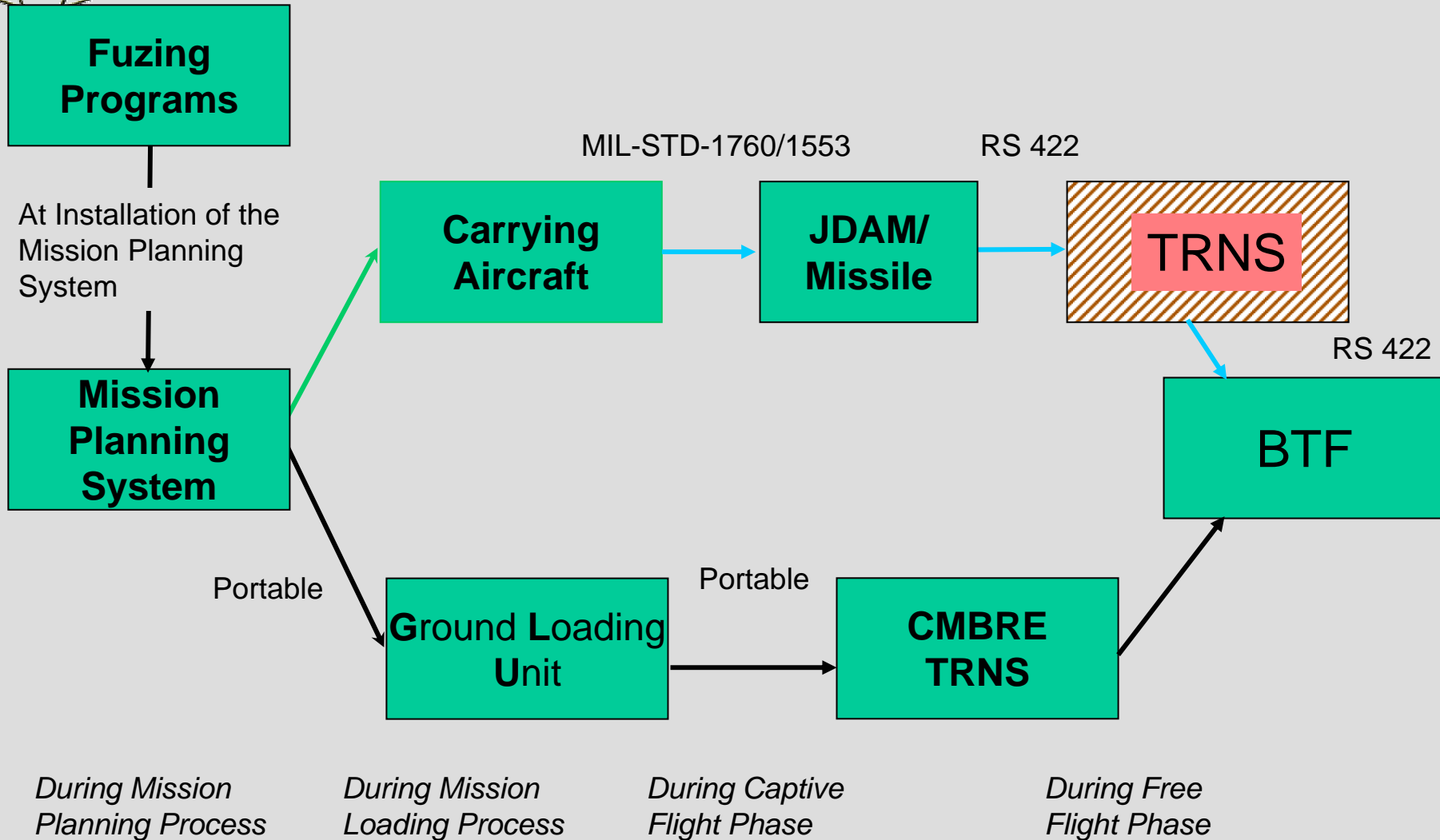


Software Functions





BTF Program Flow for Bomb & Missile





Experimental Results/ Number of Tests performed



Target Type (MEPHISTO)

No. of Tests

"Bunker"

4

3 layers of reinforced concrete

"Shelter"

6

(Sand / reinforced concrete / gravel /
reinforced concrete)

"Heavy Bunker"

4

(one massive layer of reinforced concrete)

"Ship"

3

(2 steel plates)

Total (full-scale): 17 (plus 8 half-scale)

"Ship Target" (NSM)

7

"Taurus Missile Live Fire"

2

**Grand Total: 34 out of 34
Successful Tests**



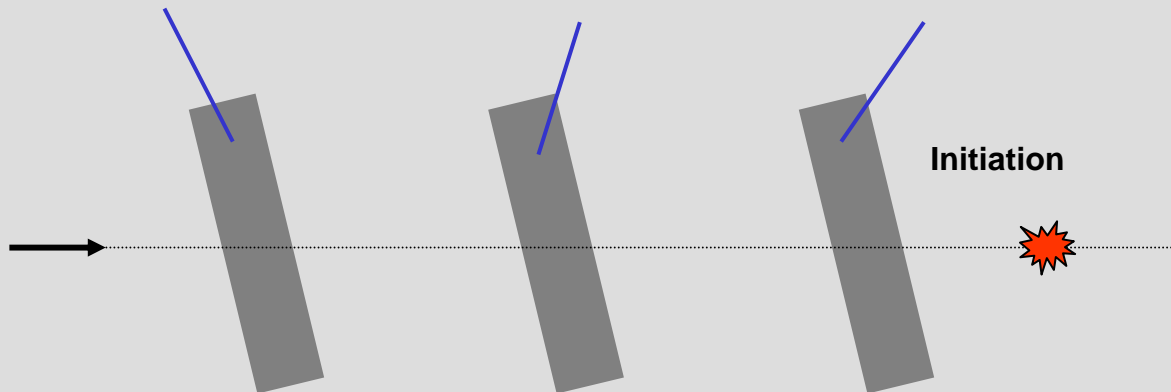
Test Results - "Bunker" Target



Concrete Layer 1

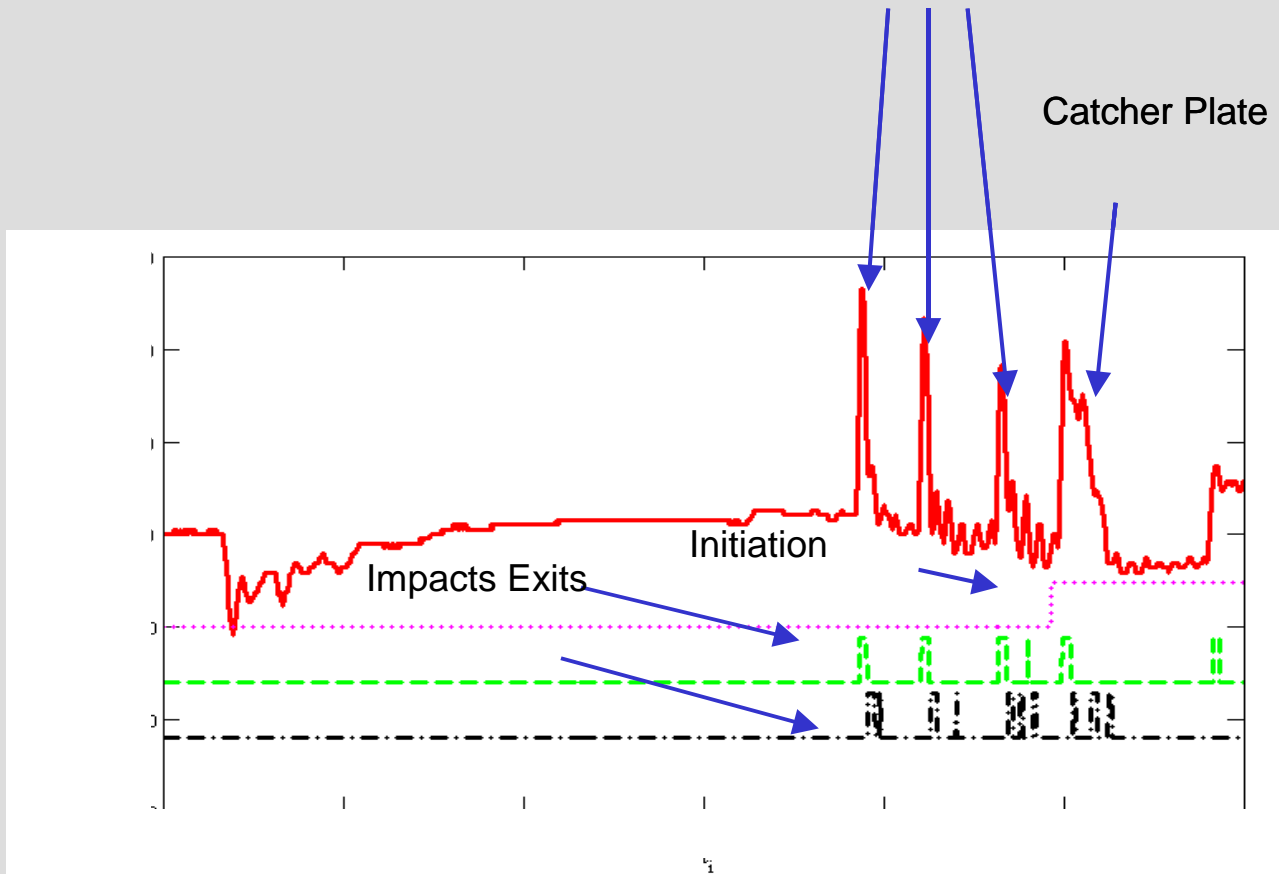
Concrete Layer 2

Concrete Layer 3





3 Concrete Layers

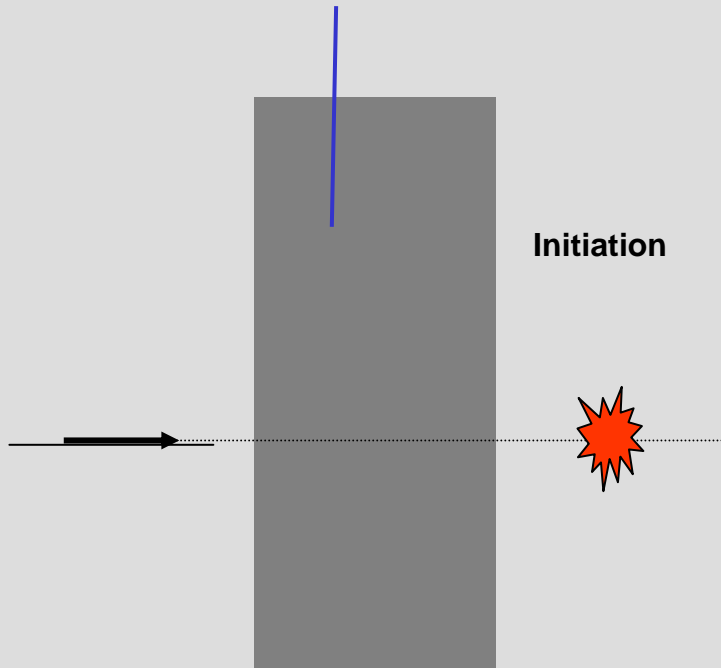


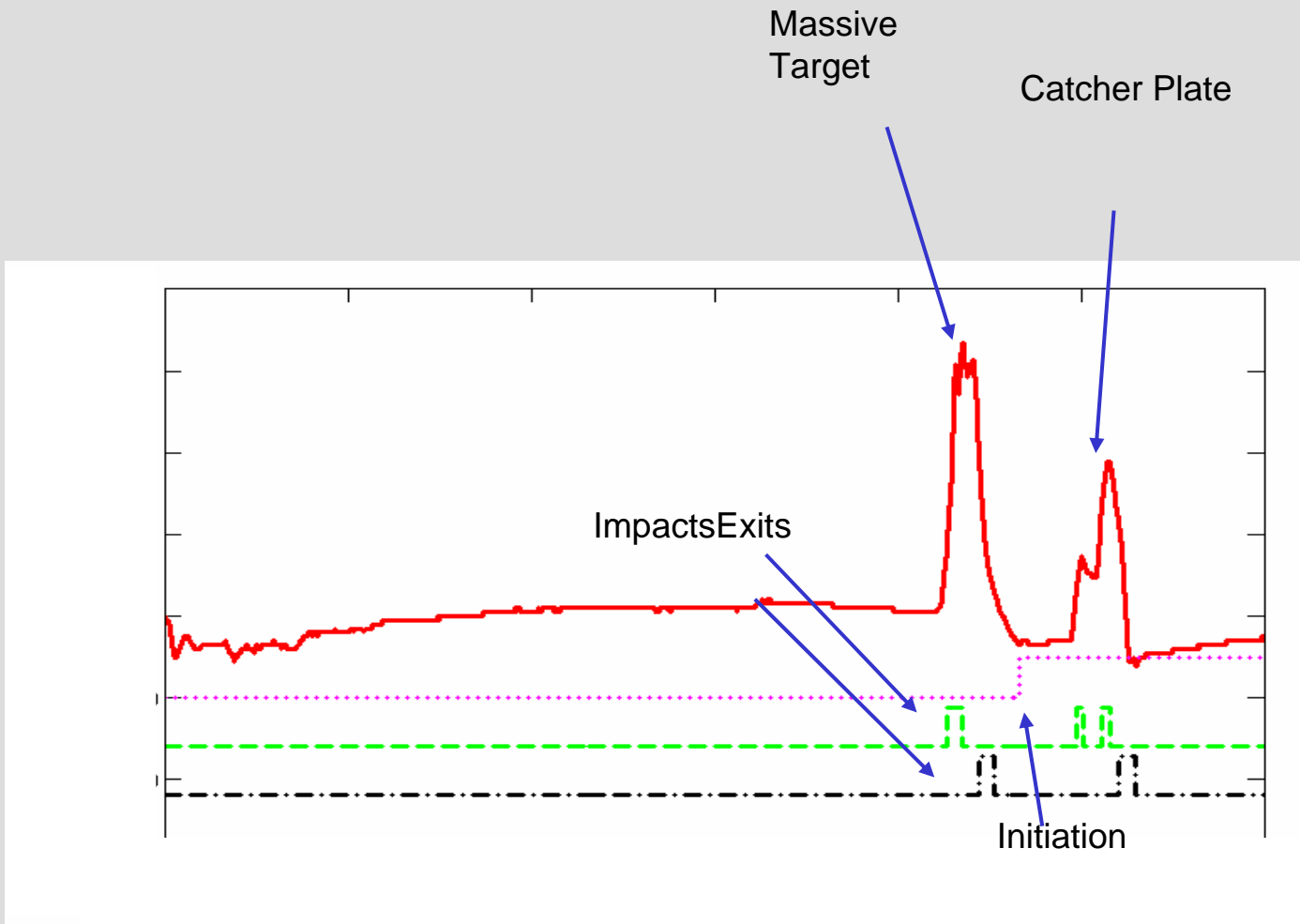


Test Results - "Heavy Bunker" Target



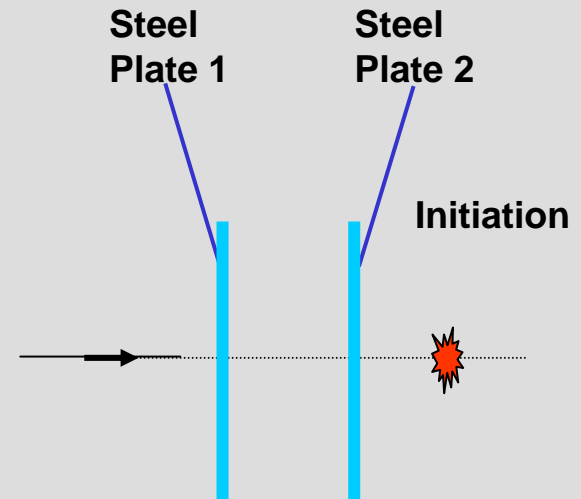
Massive Concrete Layer

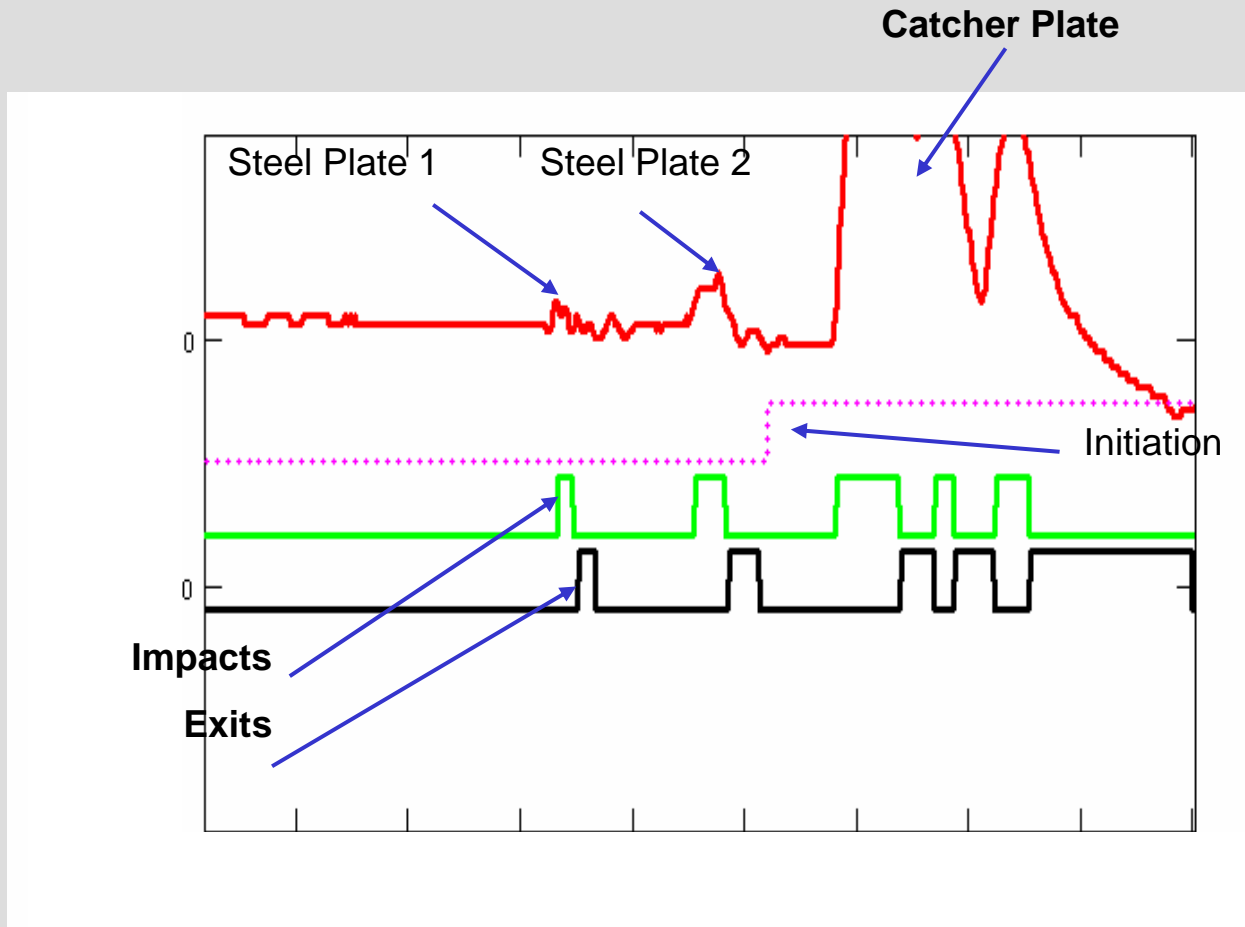






Test Results - "Ship" Target



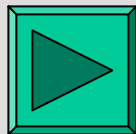




Key Qualified Requirements of PIMPF



- **Shock resistance:** **10,000 g / 10 msec axial**
(required for Mephisto **8,000 g / 5 msec lateral**
expected to withstand higher)
- **Operating temperature :** **- 40 °C to + 63 °C**
(Electronics tested to **-54°C**)
- **Storage temperature :** **- 54 °C to + 71 °C**
- **Environmental Stressing:** **acc. to MIL-STD-331 and 810**
- **EMC Requirements :** **EUROFIGHTER and TORNADO**
- **Reliability (Predicted):** **calculated acc. to MIL-HDBK 217**
 - **85,000 hr storage** **0.9856**
 - **12 hr captive flight** **0.9999**
 - **45 min freeflight** **0.9998**



Click on button to bring up FCT viewgraphs
courtesy of NAWC/CL

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