



Re-Generative Filtration Development for the Expeditionary Fighting Vehicle (EFV)



Brendon Clingensmith
Edgewood Chemical Biological Center
(410) 436-8213
brendon.clingensmith@us.army.mil



Briefing Overview

- **Objective**
- **Major Tasks of Program**
- **Program Deliverables**
- **Program Description**
- **Challenges**
- **Summary**



Program Objective

- **Objective**
 - Integrate NBC regenerative filtration system into EFV
- **Execution under Memorandum of Understanding (MOU) between the Joint Program Manager, Collective Protection (JPM-CP) and Direct Reporting Program Manager, Advanced Amphibious Assault Vehicles (DRPM-AAAV)**
- **POTENTIAL BENEFITS OF RE-GEN FILTRATION**
 - No filter change required pre- or post- attack
 - Reduced logistics burden for filter replacement
 - Regenerative during operational life
 - Full protection against known CW agents, protection against several Toxic Industrial Chemicals (TICs)
 - Total life cycle cost reduction (Operation & Maintenance)



EFV Re-Gen Development Program

- **Major Tasks**

- **System Requirements Review**
- **Science & Technology (S&T) Optimization**
 - EFV integration trade off analysis
 - Component characterization
- **System Development & Demonstration (SDD)**
 - Prototype Design and Fabrication
 - Prototype T/E
 - EFV integration
 - Performance Specification

} Phase 1

} Phase 2



Program Deliverables

- **Phase 1**
 - **3 prototypes (Developmental Testing & Operational Assessment / integration)**
- **Phase 2 Performance specification**



System Requirements Review

- **Evaluate existing NBC / Environmental Control System design per current requirements**
 - **EFV threat**
 - **Resources allocated and required**
 - **Excess Capabilities**
 - **ECS components and interfaces to NBC filter**
 - **Chemical filtration performance**
 - **Size/weight**
 - **Costs**



Science & Technology Optimization

- **Identify and evaluate components that require additional maturity**
 - Analysis of interfacing points
 - Identify alternative designs
- **Evaluate potential benefits of an integrated ECS and Re-Gen system**
 - Estimate size, weight, costs of ECS components
 - Review heating, cooling, and chemical protection requirements specific to EFV
 - Propose configurations



System Development & Demonstration - Testing

- **Leverage historical and existing Re-Gen test methods / protocols**
 - ColPro Test Readiness Evaluation (TRE) Program
 - Comanche PSA
- **Prototype integration for full-scale chemical testing**
- **Edgewood Chemical Biological Center capabilities**
 - **Filter Test Facility**
 - Full Scale (200-2000 SCFM)
 - **Prototype Test Facility**
 - Quarter Scale (20-200 SCFM)
 - **Laboratory hoods**
 - Lab Scale (0.25 to 5 SCFM)



SDD – Testing (cont'd)

- **Concept demo in ECS test stand**
- **Prototype integration for environmental testing**
 - MIL-STD-810
 - Mock-up ECS test stand built to simulate EFV design
 - NBC interface connections with EFV system components

*****CRITICAL DESIGN REVIEW*****

- **Vehicle integration**
- **OA**
 - USMC evaluation



Re-Gen Integration - Challenges

- **Single-pass collective protection filtration traditionally 'plug-in' systems**
- **Resources / capabilities needed**
- **Mechanical design is more complex (filter controls)**
- **Purge characterization & handling**
- **Threat design-limiting agents or compounds**



Summary

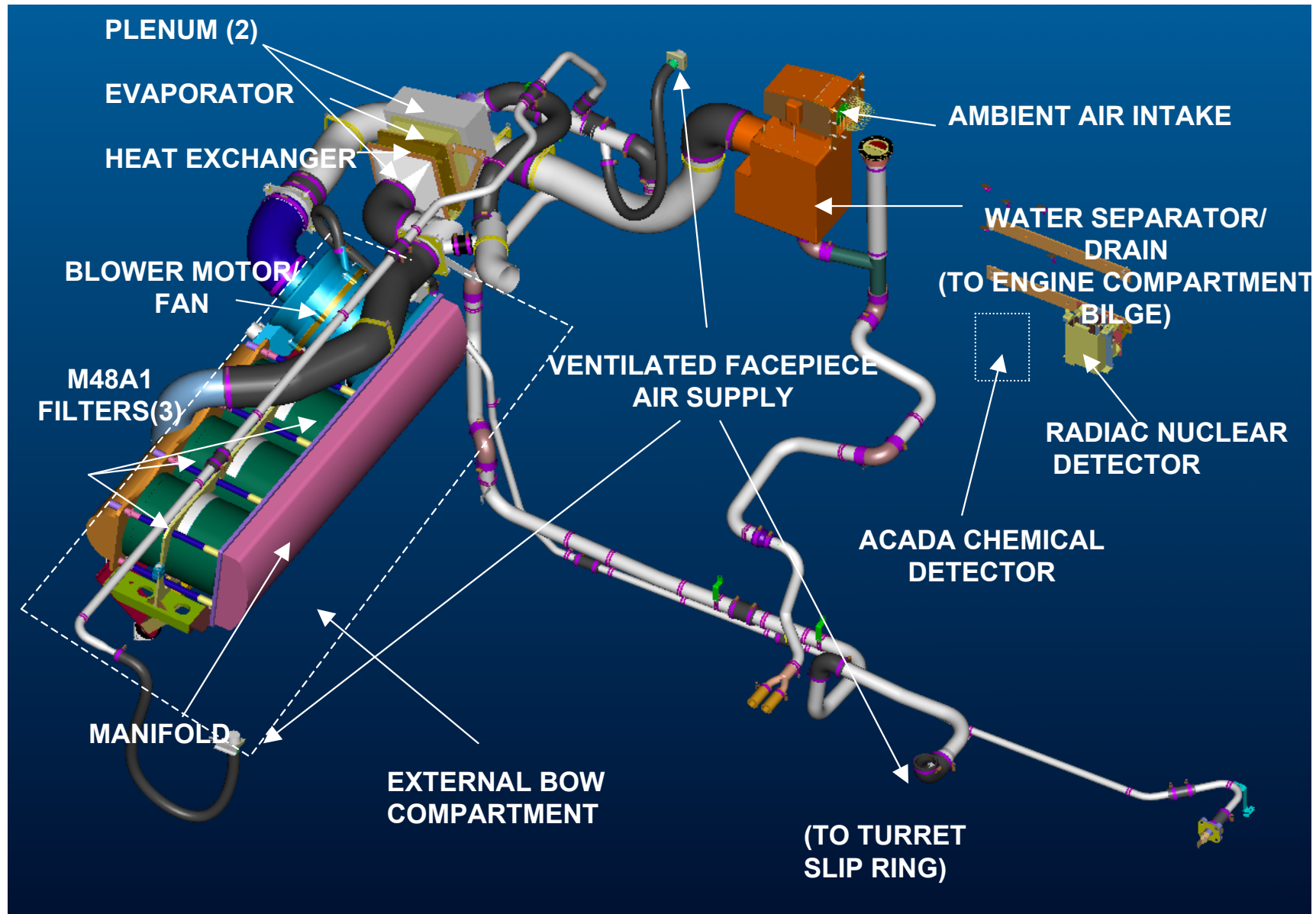
- **Program to deliver prototypes and specification to integrate a regenerative filter into the EFV variants**
 - Review and evaluate NBC Filter and ECS components
- **Re-Gen may require additional resources than single-pass filtration**
- **ECBC has test capabilities for lab- to full-scale systems**
 - Test stand fabrication required to best simulate Re-Gen system integrated in EFV environment
- **Production decision by DRPM-AAAV**



Backup Slides

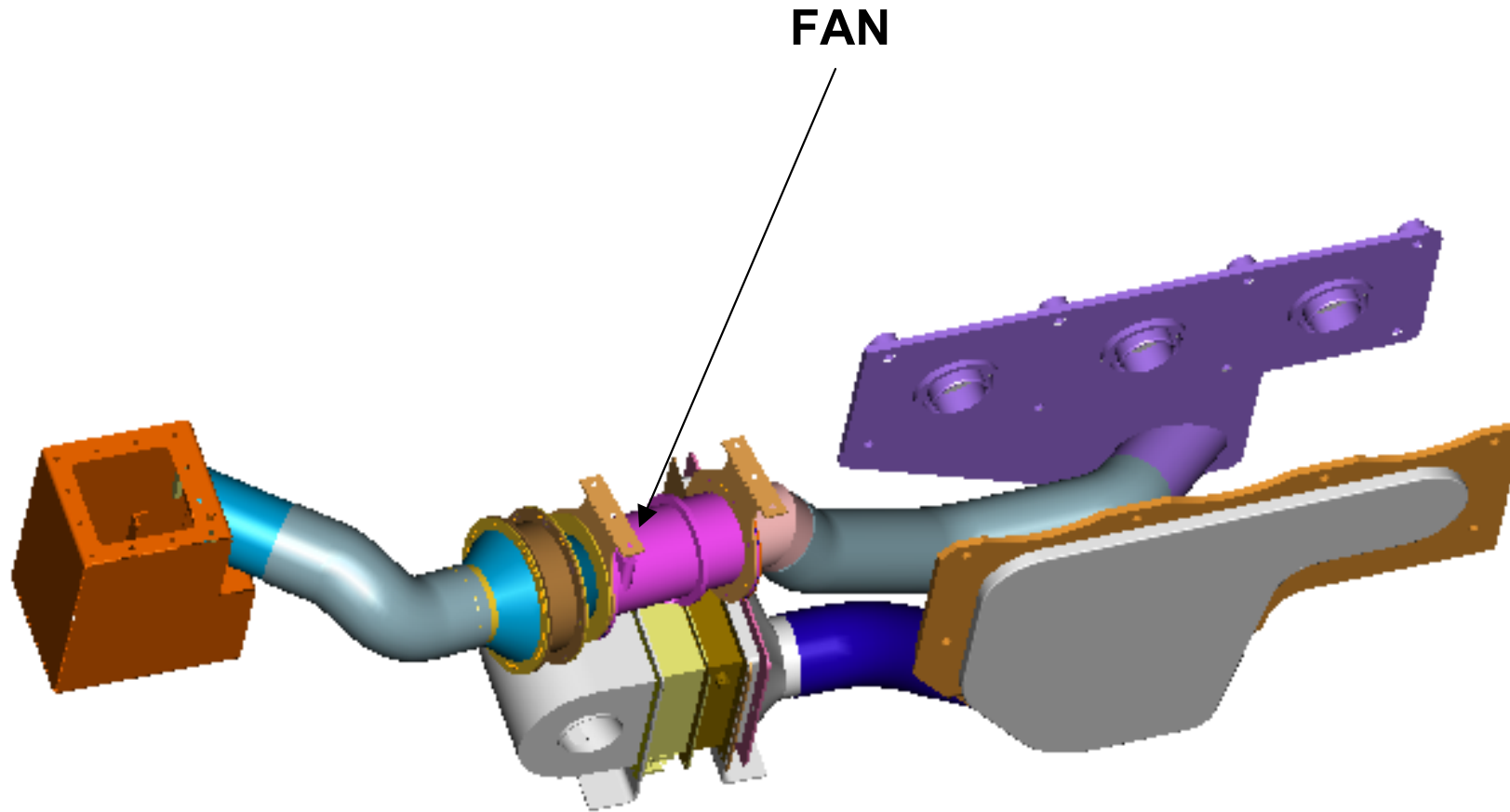


Current C Vehicle NBC System Concept Design





Current P Vehicle NBC System Concept Design



Phase 1 Schedule



ID	Task Name	Duration	2006				2007				2008			
			Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	
1	REGEN DEVELOPMENT	684 days?	[Gantt bar spanning from Qtr 2 2006 to Qtr 2 2008]											
2	PHASE I	684 days?	[Gantt bar spanning from Qtr 2 2006 to Qtr 2 2008]											
3	PROJECT PLANNING	26 days	[Gantt bar in Qtr 2 2006]											
4	Develop POA&M	26 days	[Gantt bar in Qtr 2 2006]											
5	Develop MOA	26 days	[Gantt bar in Qtr 2 2006]											
6	CONTRACT DEVELOPMENT	45 days	[Gantt bar in Qtr 2 2006]											
7	SYSTEM REQUIREMENTS REVIEW	70 days	[Gantt bar in Qtr 2 2006]											
8	EFV Integration Requirements	70 days	[Gantt bar in Qtr 2 2006]											
9	Assessment of Regen Technology	26 days	[Gantt bar in Qtr 2 2006]											
10	DECISION REVIEW	1 day?	[Gantt bar in Qtr 2 2006]											
11	S&T EFFORT	206 days	[Gantt bar in Qtr 3 2006]											
12	Optimization Study of NBC / ECS System	205 days	[Gantt bar in Qtr 3 2006]											
13	Identify items not well defined	20 days	[Gantt bar in Qtr 3 2006]											
14	Research system components and interfacing pair	180 days	[Gantt bar in Qtr 3 2006]											
15	Development and Evaluation of Alternative Design	25 days	[Gantt bar in Qtr 3 2006]											
16	Decision Review	1 day	[Gantt bar in Qtr 3 2006]											
17	SDD EFFORT	381 days	[Gantt bar in Qtr 4 2006]											
18	Preliminary Design of Filter System	100 days	[Gantt bar in Qtr 4 2006]											
19	Preliminary Design Review	1 day	[Gantt bar in Qtr 4 2006]											
20	Complete Design	1 day	[Gantt bar in Qtr 4 2006]											
21	Fabrication of Prototype Filter System	265 days	[Gantt bar in Qtr 1 2007]											
22	Procure, Build, Manage	265 days	[Gantt bar in Qtr 1 2007]											
23	Prototype Delivery	15 days	[Gantt bar in Qtr 1 2007]											

Phase 2 Schedule



ID	Task Name	Duration	2007				2008				2009							
			Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4	Qtr 1	Qtr 2	Qtr 3	Qtr 4					
24	PHASE II	770 days?	[Gantt bar spanning from Qtr 2 2007 to Qtr 4 2009]															
25	SDD EFFORT (CONTINUATION OF PHASE I)	770 days?	[Gantt bar spanning from Qtr 2 2007 to Qtr 4 2009]															
26	Modify Test Facility for EFV specific ECS System	110 days	[Gantt bar from Qtr 2 2007 to Qtr 4 2007]															
27	Material Procurement	40 days	[Gantt bar from Qtr 2 2007 to Qtr 3 2007]															
28	Facility Modification	70 days	[Gantt bar from Qtr 3 2007 to Qtr 4 2007]															
29	Integration of Prototype into Test Stand	14 days	[Gantt bar from Qtr 4 2007 to Qtr 1 2008]															
30	Integration of Prototype	14 days	[Gantt bar from Qtr 4 2007 to Qtr 1 2008]															
31	Complete Integration	1 day	[Gantt bar from Qtr 4 2007 to Qtr 4 2007]															
32	Develop test Plan / Procedures	45 days	[Gantt bar from Qtr 2 2007 to Qtr 4 2007]															
33	Planning Effort	14 days	[Gantt bar from Qtr 2 2007 to Qtr 2 2007]															
34	Test procedure Development	45 days	[Gantt bar from Qtr 2 2007 to Qtr 4 2007]															
35	Chemical Testing at ECBC	111 days	[Gantt bar from Qtr 4 2007 to Qtr 2 2008]															
36	Conduct Regen Chemical Testing	90 days	[Gantt bar from Qtr 4 2007 to Qtr 3 2008]															
37	Delivery of Test Report	20 days	[Gantt bar from Qtr 3 2008 to Qtr 4 2008]															
38	Conclusion of Chemical Testing	1 day	[Gantt bar from Qtr 3 2008 to Qtr 3 2008]															
39	Preliminary Design Review #2	1 day	[Gantt bar from Qtr 3 2008 to Qtr 3 2008]															
40	Concept Demonstration	60 days	[Gantt bar from Qtr 4 2007 to Qtr 2 2008]															
41	Set Up Prototype 2 for Environmental Testing	20 days	[Gantt bar from Qtr 4 2007 to Qtr 4 2007]															
42	Integration of prototype into Test Stand	20 days	[Gantt bar from Qtr 4 2007 to Qtr 4 2007]															
43	Environmental Testing	110 days	[Gantt bar from Qtr 4 2007 to Qtr 2 2008]															
44	Conduct Regen Environmental Testing	90 days	[Gantt bar from Qtr 4 2007 to Qtr 3 2008]															
45	Delivery of Test Report	20 days	[Gantt bar from Qtr 3 2008 to Qtr 4 2008]															
46	Conclusion of Environmental Testing	1 day	[Gantt bar from Qtr 3 2008 to Qtr 3 2008]															
47	Critical Design Review	1 day?	[Gantt bar from Qtr 3 2008 to Qtr 3 2008]															
48	Integration Into EFV	71 days	[Gantt bar from Qtr 4 2007 to Qtr 2 2008]															
49	Integrate Into EFV	35 days	[Gantt bar from Qtr 4 2007 to Qtr 3 2008]															
50	Special OA	15 days	[Gantt bar from Qtr 4 2007 to Qtr 4 2007]															
51	Performance Spec	21 days	[Gantt bar from Qtr 4 2007 to Qtr 1 2008]															
52	Production Decision	1 day	[Gantt bar from Qtr 4 2007 to Qtr 4 2007]															